

DIRECTORY OF

CERTIFIED
REFRIGERANT
RECOVERY/RECYCLING
EQUIPMENT / 740

CERTIFIED RECLAIMED
REFRIGERANTS / 700

CERTIFIED
REFRIGERANT
TESTING
LABORATORIES / 700

This directory and the directories listed below, are mailed regularly and free on a limited basis upon written request on business letterhead to ARI from an individual or company in the air conditioning or allied industries. A directory will be sent automatically whenever a new edition is issued, unless ARI is requested to stop or the Post Office Department advises that the address is no longer deliverable.

For all requests, up to two copies are sent for free. For any additional copies, price per copy is \$4.00.

Other certified products are published in ARI directories or can be found on line at www.ari.org as follows:

1. Directory of Certified Unitary Products
 - Unitary Air-Conditioners
 - Unitary Air-Source Heat Pumps
 - Sound Rated Outdoor Unitary Equipment
2. Directory of Certified Applied Air Conditioning Products
 - Air-Cooling and Air-Heating Coils
 - Centrifugal and Rotary Screw Water-Chilling Packages
 - Central Station Air-Handling Units
 - Ground Source Closed-Loop Heat Pumps
 - Ground Water-Source Heat Pumps
 - Positive Displacement Compressor and Air-Cooled Rotary Screw Water-Chilling Packages
 - Non-Condensable Gas Purge Equipment
 - Packaged Terminal Air Conditioners
 - Packaged Terminal Heat Pumps
 - Room Fan-Coils and Unit Ventilators
 - Unitary Large Equipment
 - Variable Air Volume Terminals
 - Water-Source Heat Pumps
3. Directory of Certified Transport Refrigeration Units
4. Directory of Certified Drinking-Water Coolers
5. Directory of Certified Automatic Commercial Ice-Cube Machines and Ice Storage Bins

CERTIFICATION PROGRAM REQUIREMENTS WILL BE AMENDED AS NECESSARY TO MEET THE REQUIREMENTS OF FEDERAL REGULATIONS AS THESE BECOME EFFECTIVE.

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NOTICE

This Program is sponsored and administered by the Air-Conditioning and Refrigeration Institute (ARI).

During the period for which the directory is effective, there may be some participants added or removed from the Program; also some refrigerants may be added, deleted or revised. In the event of any question regarding the listing of any refrigerant or participant, communicate directly with

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To the User of this Directory

This directory lists recovery, recovery/recycling and recycling equipment certified in accordance with ARI Standard 740, reclaimed refrigerants certified in accordance with ARI Standard 700, and refrigerant testing laboratories certifying refrigerant testing to ARI Standard 700.

The Air-Conditioning and Refrigeration Institute sponsors and administers certification programs to help ensure that industry products perform as rated.

PERSPECTIVE

The Air-Conditioning and Refrigeration Institute (ARI) is a voluntary, nonprofit organization comprised of the manufacturers of air conditioning, refrigeration, and heating products. More than 90 percent of the air conditioning and refrigeration machinery and components manufactured in the United States is produced by members of ARI.

ARI traces its history back to 1903 when the Ice Machine Builders' Association of the United States started. The Air-Conditioning and Refrigeration Institute was formed in 1953 through a merger of two related trade associations. Since that time several other related trade associations have been merged into ARI, making it the strong association that it is today.

Over the past 40 years, ARI has emerged as the major voice for the industry. Manufacturers are drawn to ARI membership in part because of the variety of services and benefits afforded those who participate in ARI activities. These activities include:

- Establishing standards for testing and rating products.
- Testing products to verify certified performance ratings, and publishing certification rating data.
- Providing representation and technical assistance to government entities in federal/state/local legislative and regulatory matters.
- International trade research and analysis.
- Public relations and promotional programs for the industry.
- Consumer education programs.
- Credit information services.
- Regular statistical reports on product shipments.

WHAT CERTIFICATION MEANS

Two of ARI's most important functions are the development of performance rating standards and the administration of performance certification programs for the eligible products. Each product section, with the support of the ARI engineering staff, may develop certification programs for the eligible products. Participation in the program is voluntary and open to non-members of ARI on an equal basis.

ARI regularly selects random samples of products to be tested by an independent laboratory under contract to ARI. The product is tested using procedures stipulated in the corresponding ARI standard to verify that it meets the manufacturer's certified published performance ratings.

The ARI certification label appearing on products has been an indication of verified performance for more than 40 years. Once a product is certified it is listed with its performance ratings in the

appropriate ARI directory. These directories serve as authoritative sources of specification and performance ratings for manufacturers, wholesalers, retailers, contractors, utilities, architects, engineers, and consumers.

REFRIGERANT RECOVERY/RECYCLING EQUIPMENT

This Directory of Certified Refrigerant Recovery/Recycling Equipment lists all eligible models of this type of equipment produced by each manufacturer participating in the certification program of the Air-Conditioning and Refrigeration Institute.

Listing in the directory means that the models have been certified by the manufacturers to ARI under the applicable standard to meet the performance ratings claimed for them by their producers under test conditions described in ARI Standard 740-1998. Listing does not constitute a recommendation by ARI regarding safety or reliability of any listed product.

Under the program, participating manufacturers must file certification data with ARI on all models produced within the scope of the program. ARI conducts standard performance tests of an average of 33% of each manufacturer's basic models each year in a verification-testing program.

In addition to evaluation of the certified data, and to the ARI ongoing random testing program, participating manufacturers which question certified ratings of competitors' models may request that those models be tested.

The manufacturer of a model which fails to pass the specified tests has two basic alternatives: rerate the model in question to reflect its tested performance, or stop production of that model.

If neither of the above solutions is accomplished, the manufacturer's right to use the ARI certification symbol on *all* of its models is withdrawn, and the manufacturer's name and listings are deleted from the directory.

The ARI certification program is designed to assure contractors and other equipment specifiers, as well as consumers, that products manufactured by a program participant have been accurately rated and thus are eligible for the ARI certification label.

RECLAIMED REFRIGERANTS

This Directory of Certified Reclaimed Refrigerants lists all reclaimers and refrigerants regularly processed by each reclaimer participating in the certification program of the Air-Conditioning and Refrigeration Institute.

Listing in the directory means that listed refrigerants have been certified by the reclaimer to ARI under the applicable standard to meet the purity claimed for them by the reclaimer under test conditions described in ARI Standard 700-1999. Listing does not constitute a recommendation by ARI regarding safety or reliability of any listed product.

Under the program, participating reclaimers must file certification data with ARI on all refrigerants reclaimed on a regular basis within the scope of the program. ARI conducts analysis of each reclaimer's refrigerant(s) each quarter of each year in a verification testing program.

In addition to evaluation of the certified data, and to the ARI ongoing random testing program, participating reclaimers which question certification of competitors' refrigerants may request that these refrigerants be tested.

The reclaimer of a refrigerant which fails to pass the specified tests must initiate corrective action or cease shipment of the failed reclaimed refrigerant.

If neither of the above solutions is accomplished, the reclaimer's right to use the ARI certification symbol on *all* of its refrigerants is withdrawn, and the reclaimer's name and listings are deleted from the directory.

The ARI certification program is designed to assure contractors, manufacturers and other refrigerant users, as well as consumers, that refrigerants reclaimed by a program participant have been accurately tested and thus are eligible for the ARI certification label.

REFRIGERANT TESTING LABORATORIES

This Directory of Certified Refrigerant Testing Laboratories lists all refrigerant testing laboratories, performing ARI-700 testing on any new or reclaimed refrigerants as covered by ARI Standard 700-2004, participating in the certification program of the Air-Conditioning and Refrigeration Institute.

Listing in the directory means that the listed laboratories have certified to ARI that they can accurately perform ARI Standard 700 testing of those refrigerants listed.

Under the program, the participating laboratory must submit requested information on the applicant's laboratory facilities, personnel, equipment and technical capability. A site visit is conducted to verify all data submitted by the certifying laboratory. In addition, the prospective laboratory shall analyze three "doped" samples and accurately determine, for each contaminant, whether it meets or fails to meet ARI Standard 700 purity and accurately determine the quantity, within acceptable range, of each contaminant in the sample.

In addition to the aforementioned qualification procedure, quarterly random tests are conducted on "doped" refrigerant samples. Laboratories that report incorrect results shall be subject to retests with more strict analysis and reporting requirements.

A participating laboratory that fails to pass the specified tests shall be terminated from the program. After a specified waiting period, the laboratory must requalify prior to reinstatement to the program.

The ARI certification program is designed to assure contractors, manufacturers and other refrigerant users, as well as consumers, that refrigerants tested by program participants have been accurately analyzed to ARI Standard 700.

ARI STANDARDS COVERED

ARI Standard 740-1998 for *Refrigerant Recovery/Recycling Equipment* was prepared to establish: definitions; requirements for testing and rating; requirements for specifications, literature and advertising; and conformance conditions.

ARI Standard 700-2004, *Specification for Fluorocarbon Refrigerants*, was prepared to establish: definitions; requirements for testing; requirements for specifications, literature and advertising; and conformance conditions.

Copies of these standards may be purchased from ARI and may be viewed on the Internet at <http://www.ari.org>.

SCOPE OF REFRIGERANT RECOVERY/RECYCLING EQUIPMENT CERTIFICATION PROGRAM

A. Standard

The program references ARI Standard 740-1998 for *Refrigerant Recovery/Recycling Equipment*.

Certification by manufacturers under this standard requires that the manufacturers' certified ratings are established per ARI Standard 740-1998.

B. Equipment Covered

Factory-made refrigerant recovery/recycling equipment models, certified to ARI, as defined in ARI Standard 740-1998, are included in this Program.

Refrigerant Recovery Equipment is defined as a device designed for the purpose of removal of refrigerant from a system for the purpose of storage, recycling, reclamation or transportation.

Refrigerant Recycling Equipment is defined as a device designed to reduce contaminants in used refrigerant by oil separation and single or multiple passes through devices which reduce moisture, acidity and particulate matter, such as replaceable core filter driers.

Refrigerant Recovery/Recycling Equipment is defined as a device designed for the purpose of removal of a refrigerant from a system and decontamination of the refrigerant for reintroduction to the system.

C. Basis of Participation

Participation in this Program by contract between participating manufacturers and ARI consists of:

1. Certification by the manufacturer to ARI that its model(s) comply with ARI Standard 740-1998.

2. Participation by the manufacturer in the random test program, at an independent testing laboratory under contract to ARI. Representatives of the testing agency select units for test from manufacturers' inventories.
3. Recovery and/or Recycling units shall have "passed" tests for Chlorides, Particulates and Refrigerant Loss due to Non-Condensable Purging, as applicable, as a minimum requirement for listing in the Directory.

D. Evidence of Participation

The qualified participating manufacturer may indicate its participation in the Certification Program in the following ways:

1. Display of Certification Symbol on all units of certified models.
2. The Certification Symbol with the statement "Rated in accordance with ARI Standard 740-1998", shall be displayed on all specification sheets, literature and advertising.
3. Distribution of the Directory carrying the name of each participating manufacturer and a list of its certified models, together with its certified ratings.

E. Equipment Classification

Self Contained Equipment. A refrigerant recovery or recycling system that is capable of refrigerant extraction without the assistance of components contained within an air conditioning or refrigeration system.

System Dependent Equipment. Refrigerant recovery equipment that requires, for its operation, the assistance of components

contained in an air conditioning or refrigeration system.

THE SYMBOL

The Certification Symbol, as required to cover the governing Standard, is illustrated below.



This symbol has been registered with the United States Patent Office. The Symbol may not be reproduced or copied except by permission of ARI. The Symbol may be displayed on qualified units in the form of a label obtained from ARI, or may be an integral part of the nameplate.

THE DIRECTORY

The Directory lists the names, addresses, trade names and certified ratings of the participating manufacturers and their certified products.

STANDARD RATING DEFINITIONS

Standard Rating. A *Standard Rating* is a rating based on tests performed at Standard Rating Conditions set forth in ARI Standard 740-1998.

Standard Contaminated Refrigerant Sample. A mixture of new and/or reclaimed refrigerant and specified quantities of identified contaminants defined in Table 1, which are representative of field obtained, used refrigerant samples and which constitute the mixture to be processed by the equipment under test.

F. Performance Rating Definitions

Performance Ratings are based on tests as

set forth in ARI Standard 740-1998. Performance Ratings shall include the following:

Liquid Recovery Rate. The liquid refrigerant recovery rate shall be expressed in kg/min [lbs/min] and measured by weight change at the mixing chamber (see Figure C1 of ARI Standard 740-1998) divided by elapsed time to an accuracy within 0.008kg/min [0.02 lbs/min] for flow rates up to 0.42 kg/min and 2.0% for flow rates larger than 0.42 kg/min.

Liquid Recovery Rate (Push/Pull). The push/pull refrigerant recovery method is defined as the process of transferring liquid refrigerant from a refrigeration system to a receiving vessel by lowering the pressure in the vessel and raising the pressure in the system, and by connecting a separate line between the system liquid port and the receiving vessel.

Vapor Recovery Rate. The vapor refrigerant recovery rate shall be expressed in kg/min [lbs/min] and measured by weight change at the mixing chamber (see Figure C1 of ARI Standard 740-1998) divided by elapsed time to an accuracy within 0.008 kg/min [0.02 lbs/min] for flow rates up to 0.42 kg/min and 2.0% for flow rates larger than 0.42 kg/min.

Recycle Rate. The amount of refrigerant processed divided by the time elapsed in the recycling mode, expressed in kg/min [lbs/min]. For equipment that uses a separate recycling sequence, the recycle rate does not include the recovery rate (or elapsed time). For equipment that does not use a separate recycling sequence, the recycle rate is a maximum rate based solely on the higher of the liquid or vapor recovery rate, by which the rated contaminant levels can be achieved. If no separate recycling loop is used, the rate shall be the higher of the vapor refrigerant recovery rate or the liquid refrigerant recovery rate.

Shut off Vacuum. The shut off vacuum levels shall be expressed in kiloPascals [inches of mercury vacuum] to an accuracy of 0.33 kPa [0.1 in Hg vac].

System Dependent Equipment shall be rated

by shut off vacuum level only.

Contaminants. The contaminant levels remaining after testing shall be published as follows:

- Moisture content, PPM (parts per million) by weight.
- Acidity, PPM (parts per million) by weight.
- High boiling residue, percentage by volume.
- Non-condensables, percentage by volume.

Maximum Contaminant Levels of Recycled Refrigerants in Same Owner's Equipment

The air-conditioning and refrigeration industry has established the **Industry Recycling Guide (IRG-2), *Handling and Reuse of Refrigerants in the United States***, to specify procedures and guidelines to maintain the quality of refrigerants used in refrigeration and air-conditioning equipment. The intent is to protect the end user, the consumer and the refrigeration and air-conditioning products owned by the consumers.

IRG-2 lists maximum levels of contaminants of recycled refrigerants placed in the same owner's equipment. Some recycling equipment models listed in the Directory currently reach those levels given the standard contaminant samples defined in ARI Standard 740-1998.

TOLERANCES

Any machine tested shall produce contaminant levels not higher than the published ratings. The liquid refrigerant recovery rate, vapor refrigerant recovery rate, vacuum levels and recycle flow rate shall not be less than the published ratings.

PRODUCT LABELING

Type of equipment: Recovery, Recovery/ Recycling, or Recycling.

Designated refrigerants and/or refrigerant categories and the following as applicable for each:

1. Push/Pull liquid refrigerant recovery rate
2. Liquid refrigerant recovery rate
3. Vapor refrigerant recovery rate
4. Shut off vacuum level
5. High temperature vapor recovery rate
6. Residual trapped refrigerant
7. Recycle flow rate
8. Moisture Content
9. Acidity
10. High Boiling Residue
11. Non-condensables
12. Quantity recycled at filter change

Table 1. Standard Contaminated Refrigerant Samples

Contaminants	R11	R12	R13	R22	R23	R113	R114	R123	R134a	R500	R502	R503	R507	R508A	R508B	R509
Moisture Content: ppm by Weight of Pure Refrigerant	100	80	30	200	30	100	85	200	200	200	200	30	200	20	20	100
Particulate Content: ppm by Weight of Pure Refrigerant ¹	80	80	N/A	80	N/A	80	80	80	80	80	80	N/A	80	N/A	N/A	80
Acid Content: ppm by Weight of Pure Refrigerant ²	500	100	N/A	500	N/A	400	200	500	100	100	100	N/A	100	N/A	N/A	100
Oil (HBR) Content: % by Weight of Pure Refrigerant	20	5	N/A	5	N/A	20	20	20	5	5	5	N/A	5	N/A	N/A	5
Viscosity/Type ³	300/ MO	150/ MO	N/A	300/ MO	N/A	300/ MO	300/ MO	300/ MO	150/ POE	150/ MO	150/ MO	N/A	150/ POE	N/A	N/A	150/ MO
Non-Condensable Gases (Air Content): % by Volume	N/A	3	3	3	3	N/A	3	N/A	3	3	3	3	3	3	3	3

Contaminants	R401A	R401B	R401C	R402A	R402B	R404A	R406A	R407A	R407B	R407C	R407D	R408A	R409A	R410A	R411A	R411B	R412A
Moisture Content: ppm by Weight of Pure Refrigerant	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200	200
Particulate Content: ppm by Weight of Pure Refrigerant ¹	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80
Acid Content: ppm by Weight of Pure Refrigerant ²	200	200	200	200	200	500	200	500	500	500	500	200	200	500	200	200	200
Oil (HBR) Content: % by Weight of Pure Refrigerant	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
Viscosity/Type ³	150/ AB	150/ AB	150/ AB	150/ AB	150/ AB	150/ POE	150/ AB	150/ POE	150/ POE	150/ POE	150/ POE	150/ MO	150/ MO	150/ POE	150/ MO	150/ MO	150/ AB
Non-Condensable Gases (Air Content): % by Volume	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3

Superscripts:

- 1 Particulate content shall consist of inert materials and shall comply with particulate requirements in Appendix D to ARI Standard 740-1998.
- 2 Acid consists of 60% oleic acid and 40% hydrochloric acid on a total number basis.
- 3 POE = Poluoester, AB = Alkylbenzene, MO = Mineral Oil.

N/A = Not Applicable.

Certification Directory Listings - Directory listings shall include all of the certified ratings for each refrigerant as follows. If a manufacturer promotes the use of a model for more than one refrigerant, then it is mandatory that contaminant ratings for all specified refrigerants be certified.

Types of Equipment

<u>Certified Item for Each Separate Refrigerant</u>	<u>Recovery</u>	<u>Recovery/Recycling</u>	<u>System Dependent</u>	<u>Recycling</u>
Liquid Refrigerant Recovery Rate	X	X	-	-
Vapor Refrigerant Recovery Rate	X	X	-	-
Shut Off Vacuum Level	X	X	X	-
Recycle Flow Rate	-	X	-	X
Refrigerant Loss due to Non-condensable Purging	*	X	-	X
Moisture Content	*	X	-	X
Chloride Ions	*	X	-	X
Acidity	*	X	-	X
High Boiling Residue	*	X	-	X
Particulates	*	X	-	X
Non-condensables				

*Manufacturer may at its option publish any of these. If so, they shall be subject to verification.

Air-Conditioning and Refrigeration Institute

MANUFACTURERS' TRADE OR BRAND NAME INDEX

	Trade or Brand Name	Recovery	Recovery/ Recycling	Recycling
Carrier Corporation 315-433-4500 Carrier Parkway, TR-2, Syracuse, NY 13221	Carrier TotalVAC	x x	x	
ICOR International Inc. 800-497-6805 10640 East 59th Street, Indianapolis, IN 46236	Spooter	x		
Redi Controls, Inc. 800-626-8640 755 East Main Street, Greenwood, IN 46143	Refrigerant Mizer	x		
Trane (PBM) 608-787-2000 3600 Pammel Creek Road, LaCrosse, WI 54601	AllVac EVac Commercial HandiVac LoVac MicroVac MityVac	x x x x x x		
York International Corporation 704-598-0000 631 South Richland Avenue, York, PA 17405	York	x	x	

EQUIPMENT AVAILABLE FOR SPECIFIC REFRIGERANTS

The manufacturer designates the refrigerants and/or refrigerant categories that each model is capable of processing. The following table lists the manufacturers who offer model(s) that are designated for the particular refrigerant, as defined in ARI Standard 740-1998.

Refrigerant	Carrier Corp.	ICOR International Inc.	Redi Controls, Inc.	The Trane Company	York International Corp.
R-11	√			√	√
R-12	√	√		√	√
R-13			√		
R-22	√	√		√	√
R-23					
R-113					
R-114					√
R-123					√
R-134a	√	√		√	√
R-401A	√	√		√	
R-401B	√	√		√	
R-401C	√	√		√	
R-402A	√			√	
R-402B	√	√		√	
R-404A	√			√	
R-406A	√	√		√	
R-407A	√			√	
R-407B	√			√	
R-407C	√	√		√	
R-407D	√	√		√	
R-408A	√	√		√	
R-409A	√	√		√	
R-410A	√			√	
R-411A	√	√		√	
R-411B	√	√		√	
R-500	√	√		√	√
R-502	√	√		√	√
R-503			√		
R-508A					

ARI STANDARD RATINGS FOR REFRIGERANT RECOVERY/RECYCLING EQUIPMENT

Model Number	Refrigerant	Push/Pull Liquid Refrig. Recovery Rate†		Liquid Refrigerant Recovery Rate		Vapor Refrigerant Recovery Rate		Shut Off Vacuum		High Temp Vapor Recovery Rate		Residual Trapped Refrigerant		Recycle Flow Rate		Moisture Content PPM by weight	Acidity PPM by weight	High Boiling Residue % by volume	Non Condensables % by volume	Quantity Recycled at Filter Change	
		kg/min	lb/min	kg/min	lb/min	kg/min	lb/min	kPa	Hg vac	kg/min	lb/min	kg	lb	kg/min	lb/min					kg	lb

Carrier Corporation

Trade Name: Carrier

Type: Recovery

19XB	R22	70.00	154.32	N/A	N/A	1.60	3.53	64.07	11.00	0.04	0.09	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
19XB	R134a	50.00	110.23	N/A	N/A	1.40	3.09	40.37	18.00	1.84	4.06	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Trade Name: Total Vac II

P706-0001-L	R12	4.80	10.58	2.05	4.52	0.09	0.20	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P706-0001-L	R22	6.37	14.04	2.29	5.05	0.14	0.31	50.53	15.00	0.15	0.33	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P706-0001-L	R134a	5.06	11.16	1.94	4.28	0.08	0.18	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P706-0001-L	R407C	6.51	14.35	2.34	5.16	0.13	0.29	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P706-0001-L	R410A	7.35	16.20	2.83	6.24	0.15	0.33	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P706-0001-L	R500	5.90	13.01	2.06	4.54	0.10	0.22	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
P706-0001-L	R502	6.67	14.70	2.44	5.38	0.16	0.35	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

ICOR International Inc.

Trade Name: SPOOTER

Type: Recovery

SP II	R22	N/A	N/A	0.70	1.54	0.03	0.07	67.46	10.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
SP II	R134a	N/A	N/A	0.70	1.54	0.03	0.07	67.46	10.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
SP II	R407C	N/A	N/A	0.70	1.54	0.03	0.07	67.46	10.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
SP II	R500	N/A	N/A	0.70	1.54	0.03	0.07	67.46	10.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Redi Controls, Inc.

Trade Name: Refrigerant Mizer

Type: Recovery

RS-503/13-C3	R13	N/A	N/A	N/A	N/A	0.14	0.31	101.33	0.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RS-503/13-C3	R503	N/A	N/A	N/A	N/A	0.11	0.25	101.33	0.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

ARI STANDARD RATINGS FOR REFRIGERANT RECOVERY/RECYCLING EQUIPMENT

Model Number	Refrigerant	Push/Pull Liquid Refrig. Recovery Rate†		Liquid Refrigerant Recovery Rate		Vapor Refrigerant Recovery Rate		Shut Off Vacuum		High Temp Vapor Recovery Rate		Residual Trapped Refrigerant		Recycle Flow Rate		Moisture Content PPM by weight	Acidity PPM by weight	High Boiling Residue % by volume	Non Condensables % by volume	Quantity Recycled at Filter Change	
		kg/min	lb/min	kg/min	lb/min	kg/min	lb/min	kPa	Hg vac	kg/min	lb/min	kg	lb	kg/min	lb/min					kg	lb

Trane

Trade Name: EVac Commercial

Type: Recovery

RRDA11	R22	147.42	325.00	N/A	N/A	2.72	6.00	50.53	15.00	2.95	6.50	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
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Trade Name: HandiVac

Type: Recovery

RRBA	R22	11.34	25.00	3.54	7.80	0.24	0.53	50.53	15.00	0.28	0.62	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
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Trade Name: LoVac

Type: Recovery

RRFA31	R11	45.36	100.00	N/A	N/A	0.30	0.66	3.12	29.00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
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Trade Name: MicroVac II

Type: Recovery

RRAB	R12	4.80	10.58	2.05	4.52	0.09	0.20	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RRAB	R22	6.37	14.04	2.29	5.05	0.14	0.31	50.53	15.00	0.15	0.33	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RRAB	R134a	5.06	11.16	1.94	4.28	0.08	0.18	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RRAB	R407C	6.51	14.35	2.34	5.16	0.13	0.29	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RRAB	R410A	7.35	16.20	2.83	6.24	0.15	0.33	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RRAB	R500	5.90	13.01	2.06	4.54	0.10	0.22	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RRAB	R502	6.67	14.70	2.44	5.38	0.16	0.35	50.53	15.00	N/A	N/A	<0.05	<0.11	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Trade Name: MityVac

Type: Recovery

RRCA11	R22	24.95	55.00	N/A	N/A	0.71	1.56	50.53	15.00	0.73	1.60	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
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ARI STANDARD RATINGS FOR REFRIGERANT RECOVERY/RECYCLING EQUIPMENT

Model Number	Refrigerant	Push/Pull Liquid Refrig. Recovery Rate†		Liquid Refrigerant Recovery Rate		Vapor Refrigerant Recovery Rate		Shut Off Vacuum		High Temp Vapor Recovery Rate		Residual Trapped Refrigerant		Recycle Flow Rate		Moisture Content PPM by weight	Acidity PPM by weight	High Boiling Residue % by volume	Non Condensables % by volume	Quantity Recycled at Filter Change	
		kg/min	lb/min	kg/min	lb/min	kg/min	lb/min	kPa	Hg vac	kg/min	lb/min	kg	lb	kg/min	lb/min					kg	lb

York International Corporation

Trade Name: York

Type: Recovery

RTU-10DD	R134a	124.56	274.60	N/A	N/A	4.00	10.16	50.53	15.00	5.89	12.99	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
RTU-10DD	R22	148.14	326.59	N/A	N/A	5.00	10.16	67.46	15.00	3.00	12.99	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Type: Recovery/Recycling

RP-1000V	R11	19.11	42.12	N/A	N/A	0.24	0.53	2.44	29.20	N/A	N/A	0.50	1.10	0.13	0.28	32	10	0.56	N/A	249.5	550.0
RP-1000V	R123	19.11	42.12	N/A	N/A	0.23	0.51	2.44	29.20	N/A	N/A	0.50	1.10	0.13	0.28	32	10	0.56	N/A	55.0	121.3
RP-114V	R114	19.11	42.12	N/A	N/A	0.70	1.54	2.44	29.20	N/A	N/A	N/A	N/A	0.13	0.28	32	10	0.56	1.90	249.5	550.0
RSR-1100V	R11	19.11	42.12	N/A	N/A	0.24	0.53	2.44	29.20	N/A	N/A	0.50	1.10	0.13	0.28	32	10	0.56	N/A	245.0	540.1
RSR-1100V	R114	19.11	42.12	N/A	N/A	0.70	1.54	2.44	29.20	N/A	N/A	0.50	1.10	0.13	0.28	32	10	0.56	1.90	240.0	529.1
RSR-1100V	R123	19.11	42.12	N/A	N/A	0.23	0.51	2.44	29.20	N/A	N/A	0.50	1.10	0.13	0.28	32	10	0.56	N/A	55.0	121.3
RSR-1600V	R11	19.11	42.12	N/A	N/A	0.24	0.53	2.44	29.20	N/A	N/A	0.50	1.10	0.13	0.28	32	10	0.56	N/A	245.0	540.1
RSR-1600V	R114	19.11	42.12	N/A	N/A	0.70	1.54	2.44	29.20	N/A	N/A	0.50	1.10	0.13	0.28	32	10	0.56	1.90	240.0	529.1
RSR-1600V	R123	19.11	42.12	N/A	N/A	0.23	0.51	2.44	29.20	N/A	N/A	0.50	1.10	0.13	0.28	32	10	0.56	N/A	55.0	121.3
RP-2200	R12	26.74	58.96	N/A	N/A	1.25	2.76	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	249.5	550.0
RP-2200	R134a	26.74	58.96	N/A	N/A	1.10	2.43	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0
RP-2200	R22	26.74	58.96	N/A	N/A	1.25	2.76	43.08	17.20	0.48	1.05	0.50	1.10	0.25	0.56	41	13	0.21	1.60	175.0	385.8
RP-2200	R500	26.74	58.96	N/A	N/A	1.26	2.78	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0
RP-2200	R502	26.74	58.96	N/A	N/A	1.59	3.50	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0
RSR-2212	R12	26.74	58.96	N/A	N/A	1.25	2.76	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	249.5	550.0
RSR-2212	R134a	26.74	58.96	N/A	N/A	1.10	2.43	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0
RSR-2212	R22	26.74	58.96	N/A	N/A	1.25	2.76	43.08	17.20	0.48	1.05	0.50	1.10	0.25	0.56	41	13	0.21	1.60	175.0	385.8
RSR-2212	R500	26.74	58.96	N/A	N/A	1.26	2.78	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0
RSR-2212	R502	26.74	58.96	N/A	N/A	1.59	3.50	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0
RSR-2222	R12	26.74	58.96	N/A	N/A	1.25	2.76	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	249.5	550.0
RSR-2222	R134a	26.74	58.96	N/A	N/A	1.10	2.43	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0
RSR-2222	R22	26.74	58.96	N/A	N/A	1.25	2.76	43.08	17.20	0.48	1.05	0.50	1.10	0.25	0.56	41	13	0.21	1.60	175.0	385.8
RSR-2222	R500	26.74	58.96	N/A	N/A	1.26	2.78	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0
RSR-2222	R502	26.74	58.96	N/A	N/A	1.59	3.50	43.08	17.20	N/A	N/A	0.50	1.10	0.25	0.56	41	13	0.21	1.60	215.0	474.0

ARI STANDARD RATINGS FOR REFRIGERANT RECOVERY/RECYCLING EQUIPMENT

Model Number	Refrigerant	Push/Pull Liquid Refrig. Recovery Rate†		Liquid Refrigerant Recovery Rate		Vapor Refrigerant Recovery Rate		Shut Off Vacuum		High Temp Vapor Recovery Rate		Residual Trapped Refrigerant		Recycle Flow Rate		Moisture Content PPM by weight	Acidity PPM by weight	High Boiling Residue % by volume	Non Condensables % by volume	Quantity Recycled at Filter Change	
		kg/min	lb/min	kg/min	lb/min	kg/min	lb/min	kPa	Hg vac	kg/min	lb/min	kg	lb	kg/min	lb/min					kg	lb
RP-3400	R12	112.49	247.99	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.59	1.31	30	1	0.13	1.70	249.5	550.0
RP-3400	R134a	106.01	233.71	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.58	1.27	48	1	0.13	1.70	170.1	375.0
RP-3400	R22	109.54	241.49	N/A	N/A	5.85	12.89	43.08	17.20	2.95	6.50	0.50	1.10	0.59	1.31	48	2	0.13	1.90	170.1	375.0
RP-3400	R500	97.16	214.20	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.59	1.31	40	1	0.13	1.70	215.5	475.0
RP-3400	R502	93.31	205.70	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.54	1.20	0.59	1.31	32	1	0.40	1.90	215.5	475.0
RSR-3436	R12	112.49	247.99	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.59	1.31	30	1	0.13	1.70	249.5	550.0
RSR-3436	R134a	106.01	233.71	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.58	1.27	48	1	0.13	1.70	170.1	375.0
RSR-3436	R22	109.54	241.49	N/A	N/A	5.85	12.89	43.08	17.20	2.95	6.50	0.50	1.10	0.59	1.31	48	2	0.13	1.90	170.1	375.0
RSR-3436	R500	97.16	214.20	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.59	1.31	40	1	0.13	1.70	215.5	475.0
RSR-3436	R502	93.31	205.70	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.54	1.20	0.59	1.31	32	1	0.40	1.90	215.5	475.0
RSR-3445	R12	112.49	247.99	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.59	1.31	30	1	0.13	1.70	249.5	550.0
RSR-3445	R134a	106.01	233.71	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.58	1.27	48	1	0.13	1.70	170.1	375.0
RSR-3445	R22	109.54	241.49	N/A	N/A	5.85	12.89	43.08	17.20	2.95	6.50	0.50	1.10	0.59	1.31	48	2	0.13	1.90	170.1	375.0
RSR-3445	R500	97.16	214.20	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.50	1.10	0.59	1.31	40	1	0.13	1.70	215.5	475.0
RSR-3445	R502	93.31	205.70	N/A	N/A	4.42	9.75	43.08	17.20	N/A	N/A	0.54	1.20	0.59	1.31	32	1	0.40	1.90	215.5	475.0

FOOTNOTES:

- Deleted models are those, whose production has ceased but there is stock still available for sale.
- ◇ Obsolete models are those, whose production has ceased because of a participant's decision, as a result of a failure under the ARI scheduled or challenge test procedure. These models will be listed under the heading "Obsolete Models" in the next Supplement following obsolescence and subsequent issues of the Directory until the stock for sale is depleted, and will be listed as rerated.
- † Denotes manufacturer selected push/pull method of liquid recovery rating which may not be applicable in all field situations. Consult operating manual for applications.
- ◆ New listing or voluntarily revised since last Directory, unless accompanied with a WAS in which case the change was mandatory.
- ◆ WAS indicates a rating that has been changed since the last Directory, as a result of a failure under the ARI scheduled or challenge test procedure.
- 1. For recovery-only units, "N/A" indicates that contaminant levels are not applicable.
- 2. For a recovery or recovery/recycling unit, one must rate either liquid refrigerant recovery rate, the push/pull liquid refrigerant recovery rate or vapor refrigerant recovery rate or can rate for two or all three items. If rating only one or two, the other(s) shall be indicated by "N/A".

SCOPE OF RECLAIMED REFRIGERANTS CERTIFICATION PROGRAM

A. Standard

The program references ARI Standard 700-2004, *Specification for Fluorocarbon Refrigerants*.

Certification by reclaimers under this standard requires that the reclaimers' refrigerants do not exceed the contaminant level established per ARI Standard 700-2004, Tables 1A, 1B, and 1C.

B. Refrigerants Covered

This standard defines and classifies refrigerant contaminants primarily based on standard and generally available test methods and specifies acceptable levels of contaminants (purity requirements) for various fluorocarbon refrigerants hereinafter referred to as refrigerants regardless of source. These refrigerants are: R-11, R-12, R-13, R-22, R-23, R-32, R-113, R-114, R-115, R-116, R-123, R-124, R-125, R-134a, R-141b, R-142b, R-143a, R-152a, R-218, R-236fa, R-245fa, R-401A, R-401B, R-402A, R-402B, R-403A, R-403B, R-404A, R-405A, R-406A, R-407A, R-407B, R-407C, R-407D, R-407E, R-408A, R-409A, R-409B, R-410A, R-410B, R-411A, R-411B, R-412A, R-413A, R-414A, R-414B, R-415A, R-415B, R-416A, R-417A, R-418A, R-419A, R-500, R-502, R-503, R-507A, R-508A, R-508B and R-509A as referenced in the ANSI/ASHRAE Standard 34 with addenda, *Designation and Safety Classification of Refrigerants* (American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc.).

C. Basis of Participation

Participation in this Program by contract between participating reclaimers and ARI consists of:

1. Certification by the reclaimer to ARI that its reclaimed refrigerants comply with ARI Standard 700-2004.
2. Participation by the refrigerant reclaimers in the random test program. Refrigerants for test are selected from reclaimers' inventories by representatives of an independent testing laboratory under contract to ARI.

D. Evidence of Participation

The qualified participating reclaimer may indicate its participation in the Certification Program in the following ways:

1. Display of the Certification Symbol on all packaging of certified refrigerants by means of a label or by printed application directly on packaging.
2. The Certification Symbol with the statement "Rated in accordance with ARI Standard 700-2004, shall be displayed on all specification sheets, literature and advertising.
3. Distribution of the Directory carrying the name of each participating reclaimer and a list of its certified refrigerants.

THE SYMBOL

The Certification Symbol, as required to cover the governing Standard, is illustrated below.



This symbol has been registered with the United States Patent Office. The Symbol may not be reproduced or copied except by permission of ARI. The Symbol may be displayed on qualified packaging in the form of a label obtained from ARI, or may be an integral part of the packaging.

THE DIRECTORY

The Directory lists the names, addresses, and certified refrigerants of the participating reclaimers and location of all reclaim facilities.

Maximum Contaminant and Rating Definitions

Maximum contaminants are defined in ARI Standard 700-2004 based on tests as set forth in the Standard.

High Boiling Residue Method. High boiling residue shall be determined by measuring the residue from a standard volume of refrigerant after evaporation. Oils and/or organic acids will be captured by this method.

Conductivity (alternative chloride or acidity tests). A refrigerant may be tested for conductivity as an indication of the presence of acids, metals, chlorides, and any compound that ionizes in water. This

alternative procedure is intended for use with new or reclaimed refrigerants.

Acidity. The Acidity Test uses the titration principle to detect any compound that ionizes as an acid. The test requires about a 100 to 120 gram sample and has a lower detection limit of 0.1 ppm by weight.

Water Content. The Coulometric Karl Fischer Titration method shall be used for determining the water content of refrigerants. Water is a harmful contaminant in refrigerants because it causes freeze up, corrosion and promotes unfavorable chemical breakdown.

Chloride Ions. The refrigerant shall be tested for chlorides as an indication of the presence of hydrochloric or similar acids. The results of the test shall not exhibit any sign of turbidity. Results are reported as "pass" or "fail".

Particulates/Solids. During the Boiling Range Test, a measured amount of sample shall be placed in a Goetz bulb under controlled temperature conditions. The particulates/solids are determined by visual examination of the empty Goetz bulb after the sample has evaporated completely. Presence of dirt, rust or other particulate contamination is reported as "fail".

Volatile Impurities including Other Refrigerants. The amount of volatile impurities including other refrigerants in the subject refrigerant shall be determined by the gas chromatographic method described in *Appendix C to ARI Standard 700* for the appropriate refrigerant.

Noncondensables. Noncondensable gases consist primarily of air accumulated in the vapor phase of refrigerant-containing tanks. The solubility of air in the refrigerant's liquid phase is extremely low and air is not significant as a liquid phase contaminant.

Table 1A. Characteristics of Single Component Refrigerants and their Maximum Allowable Levels of Contaminants

	Reporting Units	nce (Subel	R-11	R-12	R-13	R-22	R-23	R-32	R-113	R-114
<i>CHARACTERISTICS¹</i> :										
Boiling Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		23.7 74.7	-29.8 -21.6	-81.5 -114.7	-40.8 -41.5	-82.0 - 115.6	-51.7 -61.0	47.6 117.7	3.6 38.5
Boiling Point Range ¹	K °R		0.3 0.5	0.3 0.5	0.5 0.9	0.3 0.5	0.5 0.9	0.3 0.5	0.3 0.5	0.3 0.5
Critical Temperature ¹	°C °F		198.0 388.4	112.0 233.6	28.9 84.0	96.2 205.2	26.1 79.0	78.1 172.6	214.1 417.4	145.7 294.3
Isomer Content Isomer	% by weight		N/A	N/A	N/A	N/A	N/A	N/A	0-1 R- 113a	0-30 R- 114a
<i>VAPOR PHASE CONTAMINANTS:</i>										
Air and other non condensables	% by volume @ 75.0°F[23.9°C]	5.10	N/A ²	1.5	1.5	1.5	1.5	1.5	N/A ²	1.5
<i>LIQUID PHASE CONTAMINANTS:</i>										
Water	ppm by weight	5.4	20	10	10	10	10	10	20	10
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass	pass	pass	pass	pass	pass
Acidity	ppm by weight (as HCl)	5.7	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Chloride ³	No visible turbidity	5.6	pass	pass	pass	pass	pass	pass	pass	pass

¹ Boiling points, boiling point ranges and critical temperatures, although not required, are provided for informational purposes.

² Since R-11, R-113, R-123, R-141b, and R-245fa have normal boiling points near or above room temperature, non condensable determinations are not required for these refrigerants.

³ Recognized chloride level for pass/fail is about 3 ppm.

N/A Not Applicable

-- Data Not Available

Table 1A (continued). Characteristics of Single Component Refrigerants and their Maximum Allowable Levels of Contaminants

	Reporting Units	Reference (Subclause)	R-115	R-116	R-123	R-124	R-125	R-134a	R-141b
<i>CHARACTERISTICS¹:</i>									
Boiling Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-38.9 -38.1	-78.2 -108.8	27.8 82.1	-12.0 10.4	-48.1 -54.6	-26.1 -14.9	32.0 89.6
Boiling Point Range ¹	K °R		0.3 0.5	0.3 0.5	0.3 0.5	0.3 0.5	0.3 0.5	0.3 0.5	0.3 0.5
Critical Temperature ¹	°C °F		80.0 176.0	19.9 67.8	183.7 362.7	122.3 252.1	66.0 150.8	101.1 214.0	206.8 404.2
Isomer Content Isomer	% by weight		N/A	N/A	0-8 R-123a+ R-123b	0-5 R-124a	N/A	0-0.5 R-134	0-0.1ea R-141, R-141a
<i>VAPOR PHASE CONTAMINANTS:</i>									
Air and other non condensables	% by volume @ 75.0°F[23.9°C]	5.10	1.5	1.5	N/A ²	1.5	1.5	1.5	N/A ²
<i>LIQUID PHASE CONTAMINANTS:</i>									
Water	ppm by weight	5.4	10	10	20	10	10	10	100
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5	0.9
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass	pass	pass	pass	pass
Acidity	ppm by weight (as HCl)	5.7	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Chloride ³	No visible turbidity	5.6	pass	pass	pass	pass	pass	pass	pass

¹ Boiling points, boiling point ranges and critical temperatures, although not required, are provided for informational purposes.

² Since R-11, R-113, R-123, R-141b, and R-245fa have normal boiling points near or above room temperature, non condensable determinations are not required for these refrigerants.

³ Recognized chloride level for pass/fail is about 3 ppm.

N/A Not Applicable

-- Data Not Available

Table 1A (continued). Characteristics of Single Component Refrigerants and their Maximum Allowable Levels of Contaminants

	Reporting Units	Reference (Subclause)	R-142b	R-143a	R-152a	R-218	R-236fa	R-245fa
<i>CHARACTERISTICS¹</i> :								
Boiling Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-9.2 15.5	-47.2 -53.0	-24.0 -11.2	-36.8 -34.3	-1.4 29.4	14.9 58.8
Boiling Point Range ¹	K °R		--	0.3 0.5	0.3 0.5	0.3 0.5	0.3 0.5	0.3 0.5
Critical Temperature ¹	°C °F		137.1 278.8	72.7 162.9	113.3 235.9	72.0 161.6	124.9 256.8	154.1 309.4
Isomer Content Isomer	% by weight		0-0.1ea R-142, R- 142a	0-0.01 R-143	N/A	--	--	0-0.1ea R-245ca, R-245cb, R-245ea, R-245eb
<i>VAPOR PHASE CONTAMINANTS:</i>								
Air and other non condensables	% by volume @ 75.0°F[23.9°C]	5.10	2.0	1.5	1.5	1.5	1.5	N/A ²
<i>LIQUID PHASE CONTAMINANTS:</i>								
Water	ppm by weight	5.4	15	10	10	10	10	20
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass	pass	pass	pass
Acidity	ppm by weight (as HCl)	5.7	3.0	1.0	1.0	1.0	1.0	1.0
Chloride ³	No visible turbidity	5.6	pass	pass	pass	pass	pass	pass

¹ Boiling points, boiling point ranges and critical temperatures, although not required, are provided for informational purposes.

² Since R-11, R-113, R-123, R-141b, and R-245fa have normal boiling points near or above room temperature, non condensable determinations are not required for these refrigerants.

³ Recognized chloride level for pass/fail is about 3 ppm.

N/A Not Applicable

-- Data Not Available

Table 1B. Characteristics of Zeotropic Blends (400 Series Refrigerants) and their Maximum Allowable Levels of Contaminants									
	Reporting Units	Reference (Subclause)	R-401A	R-401B	R-402A	R-402B	R-403A	R-403B	R-404A
CHARACTERISTICS¹:									
Refrigerant Components			R-22/ 152a/124	R-22/ 152a/124	R-125/ 290/22	R-125/ 290/22	R-290/ 22/218	R-290/ 22/218	R-125/ 143a/134a
Nominal Comp, weight%			53/13/34	61/11/28	60.0/2.0/38.0	38.0/2.0/60.0	5/75/20	5/56/39	44/52/4
Allowable Comp, weight%			51-55/11.5- 13.5/33-35	59-63/9.5- 11.5/27-29	58.0-62.0/1.0- 2.1/36.0-40.0	36.0-40.0/1.0- 2.1/58.0-62.0	3-5.2/73- 77/18-22	3-5.2/54- 58/37-41	42-46/51- 53/2-6
Bubble Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-33.3 -28.0	-34.9 -30.8	-49.0 -56.2	-47.0 -52.6	-47.8 -54.0	-49.2 -56.6	-46.2 -51.2
Dew Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-26.4 -15.5	-28.8 -19.8	-46.9 -52.4	-44.7 -48.5	-44.3 -47.7	-46.8 -52.3	-45.5 -49.9
Critical Temperature ¹	°C °F		105.3 221.5	103.5 218.3	76.0 168.8	83.0 181.4	87.0 188.6	79.7 175.5	72.1 161.8
VAPOR PHASE CONTAMINANTS:									
Air and other non condensables	% by volume @ 75.0°F[23.9°C]	5.10	1.5	1.5	1.5	1.5	1.5	1.5	1.5
LIQUID PHASE CONTAMINANTS:									
Water	ppm by weight		10	10	10	10	10	10	10
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5	0.5
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass	pass	pass	pass	pass
Acidity	ppm by weight (as HCl)	5.7	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Chloride ²	No visible turbidity	5.6	pass	pass	pass	pass	pass	pass	pass

¹ Bubble points, dew points and critical temperatures, although not required, are provided for informational purposes.

² Recognized chloride level for pass/fail is about 3 ppm.

-- Data Not Available

Table 1B (continued). Characteristics of Zeotropic Blends (400 Series Refrigerants) and their Maximum Allowable Levels of Contaminants

	Reporting Units	Reference (Subclause)	R-405A	R-406B	R-407A	R-407B	R-407C	R-407D	R-407E
<i>CHARACTERISTICS¹:</i>									
Refrigerant Components			R-22/152a/ 142b/C318	R-22/ 600a/142b	R-32/125/ 134a	R-32/125/ 134a	R-32/125/ 134a	R-32/125/ 134a	R-32/125/ 134a
Nominal Comp, weight%			45/7/5.5/42.5	55/4/41	20/40/40	10/70/20	23/25/52	15/15/70	25/15/60
Allowable Comp, weight%			43-47/6-8/4.5- 6.5/40.5-44.5	53-57/3-5/ 40-42	18-22/38-42/ 38-42	8-12/68-72/ 18-22	21-25/23- 27/50-54	13-17/13- 17/68-72	23-27/13- 17/58-62
Bubble Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-32.9 -27.2	-32.7 -26.9	-45.3 -49.5	-46.8 -52.2	-43.6 -46.5	-39.5 -39.1	-42.9 -45.3
Dew Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-24.5 -12.0	-23.5 -10.4	-38.9 -38.0	-42.5 -44.5	-36.6 -33.9	-32.9 -27.2	-35.8 -32.4
Critical Temperature ¹	°C °F		106.0 222.8	116.5 241.7	82.3 180.1	75.0 167.0	86.0 186.8	91.4 196.5	88.5 191.3
<i>VAPOR PHASE CONTAMINANTS:</i>									
Air and other non condensables	% by volume @ 75.0°F[23.9°C]	5.10	1.5	1.5	1.5	1.5	1.5	1.5	1.5
<i>LIQUID PHASE CONTAMINANTS:</i>									
Water	ppm by weight	5.4	10	10	10	10	10	10	10
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5	0.5
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass	pass	pass	pass	pass
Acidity	ppm by weight	5.7	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Chloride ²	No visible turbidity	5.6	pass	pass	pass	pass	pass	pass	pass

¹ Bubble points, dew points and critical temperatures, although not required, are provided for informational purposes.

² Recognized chloride level for pass/fail is about 3 ppm.

-- Data Not Available

Table 1B (continued). Characteristics of Zeotropic Blends (400 Series Refrigerants) and their Maximum Allowable Levels of Contaminants

	Reporting Units	Reference (Subclause)	R-408A	R-409A	R-409B	R-410A	R-410B	R-411A	R-411B
CHARACTERISTICS¹:									
Refrigerant Components			R-125/ 143a/22	R-22/ 124/142b	R- 22/124/142b	R-32/125	R-32/125	R-1270/ 22/152a	R-1270/ 22/152a
Nominal Comp, weight%			7/46/47	60/25/15	65/25/10	50/50	45/55	1.5/87.5/11.0	3/94/3
Allowable Comp, weight%			5-9/45-47/ 45-49	58-62/23- 27/14-16	63-67/23-27/ 9-11	48.5-50.5/ 49.5-51-5	44-46/54-56	0.5-1.5/87.5- 89.5/10-11	2-3/94-96/ 2-3
Bubble Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-44.6 -48.2	-34.7 -30.4	-35.6 -32.1	-51.4 -60.6	-51.3 -60.4	-39.5 -39.1	-41.6 -42.8
Dew Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-44.1 -47.4	-26.4 -15.5	-27.9 -18.2	-51.4 -60.5	-51.6 -60.2	-36.6 -33.9	-40.0 -40.0
Critical Temperature ¹	°C °F		83.1 181.6	106.9 224.4	106.9 224.4	71.4 160.5	70.8 159.4	99.1 210.4	96.0 204.8
VAPOR PHASE CONTAMINANTS:									
Air and other non condensables	% by volume @ 75.0°F(23.9°C)	5.10	1.5	1.5	1.5	1.5	1.5	1.5	1.5
LIQUID PHASE CONTAMINANTS:									
Water	ppm by weight	5.4	10	10	10	10	10	10	10
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5	0.5
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass	pass	pass	pass	pass
Acidity	ppm by weight (100% HCl)	5.7	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Chloride ²	No visible turbidity	5.6	pass	pass	pass	pass	pass	pass	pass

¹ Bubble points, dew points and critical temperatures, although not required, are provided for informational purposes.

² Recognized chloride level for pass/fail is about 3 ppm.

Table 1B (continued). Characteristics of Zeotropic Blends (400 Series Refrigerants) and their Maximum Allowable Levels of Contaminants

	Reporting Units	Reference (Subclause)	R-412A	R-413A	R-414A	R-414B	R-415A	R-415B	R-416A
<i>CHARACTERISTICS¹:</i>									
Refrigerant Components			R-22/218/ 142b	R-218/ 134a/600a	R-22/124/ 600a/142b	R-22/124/ 600a/142b	R-22/152a	R-22/152a	R-134a/ 124/600
Nominal Comp, weight%			70/5/25	9/88/3	51.0/28.5/4.0/ 16.5	50.0/39.0/1.5/ 9.5	82.0/18.0	25.0/75.0	59.0/39.5/1.5
Allowable Comp, weight%			68-72/3- 7/24-26	8-10/86- 90/2-3	49.0- 53.0/26.5- 30.5/3.5-4.5 /15.5-17.0	48.0-52.0/ 37.0-41.0/1.0- 2.0/ 8.5-10.0	81.0- 83.0/17.0-19.0/26.0/74.0-76.0	24.0- 26.0/74.0-76.0	58.0- 59.5/39.0- 40.5/1.3-1.6
Bubble Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-38.0 -36.4	-30.6 -23.1	-34.0 -29.2	-32.9 -27.2	-37.5 -35.5	-27.7 -17.8	-23.4 -10.1
Dew Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-28.7 -19.6	-27.9 -18.2	-25.8 -14.4	-24.3 -11.8	-34.7 -30.5	-26.2 -15.2	-21.8 -7.2
Critical Temperature ¹	°C °F		107.2 225.0	98.5 209.3	110.7 231.3	111.0 231.8	100.0 212.0	111.3 232.3	108.2 226.8
<i>VAPOR PHASE CONTAMINANTS:</i>									
Air and other non condensables	% by volume @ 75.0°F[23.9°C]	5.10	1.5	1.5	1.5	1.5	1.5	1.5	1.5
<i>LIQUID PHASE CONTAMINANTS:</i>									
Water	ppm by weight		10	10	10	10	10	10	10
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5	0.5
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass	pass	pass	pass	pass
Acidity	ppm by weight (as HCl)	5.7	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Chloride ²	No visible turbidity	5.6	pass	pass	pass	pass	pass	pass	pass

¹ Bubble points, dew points and critical temperatures, although not required, are provided for informational purposes.

² Recognized chloride level for pass/fail is about 3 ppm.

-- Data Not Available

Table 1B (continued). Characteristics of Zeotropic Blends (400 Series Refrigerants) and their Maximum Allowable Levels of Contaminants

	Reporting Units	Reference (Subclause)	R-417A	R-418A	R-419A
<i>CHARACTERISTICS¹:</i>					
Refrigerant Components			R-125/ 134a/600	R-290/ 22/152a	R-125/134a/ E170
Nominal Comp, weight%			46.6/50.0/3.4	1.5/96.0/2.5	77.0/19.0/4.0
Allowable Comp, weight%			45.5-47.7/ 49.0-51.0/ 3.0-3.5	1.0-2.0/95.0- 97.0/2.0-3.0	76.0- 78.0/18.0- 20.0/3.0-5.0
Bubble Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-38.0 -36.4	-41.2 -42.1	-42.6 -44.7
Dew Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-32.9 -27.2	-40.1 -40.2	-36.0 -32.8
Critical Temperature	°C °F		89.9 193.8	96.7 206.1	79.1 174.4
<i>VAPOR PHASE CONTAMINANTS:</i>					
Air and other non condensables	% by volume @ 75.0°F(23.9°C)	5.10	1.5	1.5	1.5
<i>LIQUID PHASE CONTAMINANTS:</i>					
Water	ppm by weight	5.4	10	10	20
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass
Acidity	ppm by weight (100%)	5.7	1.0	1.0	1.0
Chloride ²	No visible turbidity	5.6	pass	pass	pass

¹ Bubble points, dew points and critical temperatures, although not required, are provided for informational purposes.

² Recognized chloride level for pass/fail is about 3 ppm.

Table 1C. Characteristics of Azeotropic Blends (500 Series Refrigerants) and their Maximum Allowable Levels of Contaminants

	Reporting Units	Reference (Subclause)	R-500	R-502	R-503	R-507A	R-508A	R-508B	R-509A
<i>CHARACTERISTICS¹:</i>									
Refrigerant Components			R-12/152a	R-22/115	R-23/13	R-125/143a	R-23/116	R-23/116	R-22/218
Nominal Comp, weight%			73.8/26.2	48.8/51.2	40.1/59.9	50/50	39/61	46/54	44/56
Allowable Comp, weight%			72.8-74.8/ 25.2-27.2	44.8-52.8/ 47.2-55.2	39-41/ 59-61	49.5-51.5/ 48.5-50.5	37-41/ 59-63	44-48/ 52-56	42-46/ 56-60
Bubble Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-33.6 -28.5	-45.2 -49.3	-87.8 -126.0	-46.7 -52.1	-87.4 -125.3	-87.0 -124.6	-49.8 -57.6
Dew Point ¹	°C @ 101.3 kPa °F @ 14.7 psia		-33.6 -28.5	-45.0 -48.9	-87.8 -125.9	-46.7 -52.1	-87.4 -125.3	-87.0 -124.6	-48.1 -54.5
Critical Temperature ¹	°C °F		102.1 215.8	80.2 176.3	18.4 65.1	70.6 159.1	10.8 51.4	11.8 53.2	68.6 155.5
<i>VAPOR PHASE CONTAMINANTS:</i>									
Air and other non condensables	% by volume @ 75.0°F[23.9°C]	5.10	1.5	1.5	1.5	1.5	1.5	1.5	1.5
<i>LIQUID PHASE CONTAMINANTS:</i>									
Water	ppm by weight	5.4	10	10	10	10	10	10	10
All other volatile impurities	% by weight	5.11	0.5	0.5	0.5	0.5	0.5	0.5	0.5
High Boiling Residue	% by volume	5.8	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Particulates/Solids	Visually clean to pass	5.9	pass	pass	pass	pass	pass	pass	pass
Acidity	ppm by weight	5.7	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Chloride ²	No visible turbidity	5.6	pass	pass	pass	pass	pass	pass	pass

¹ Bubble points, dew points and critical temperatures, although not required, are provided for informational purposes.

² Recognized chloride level for pass/fail is about 3 ppm.

-- Data Not Available

AIR-CONDITIONING AND REFRIGERATION INSTITUTE

ARI CERTIFIED RECLAIMED REFRIGERANTS - EFFECTIVE July 1, 2005

REFRIGERANT RECLAIMERS	R11	R12	R13	R22	R23	R113	R114	R123	R134a	R500	R502	R503
National Refrigerants, Inc. 661 Kenyon Avenue, Bridgeton, NJ 08302 (800) 262-0012	YES	YES	---	YES	---	YES	YES	---	---	YES	YES	---

SCOPE OF REFRIGERANT TESTING LABORATORIES CERTIFICATION PROGRAM

A. Standard

The program references ARI Standard 700-1999, *Specifications for Fluorocarbon and Other Refrigerants*.

Certification by a refrigerant testing laboratory under this standard requires the laboratory to perform refrigerant analysis to this standard.

B. Refrigerants Covered

This standard defines and classifies refrigerant contaminants primarily based on standard and generally available test methods and specifies acceptable levels of contaminants (purity requirements) for various fluorocarbon and other refrigerants regardless of source. These refrigerants are: R-11, R-12, R-13, R-22, R-23, R-32, R-113, R-114, R-115, R-116, R-123, R-124, R-125, R-134a, R-141b, R-142b, R-143a, R-152a, R-218, R-236fa, R-245fa, R-401A, R-401B, R-402A, R-402B, R-403A, R-403B, R-404A, R-405A, R-406A, R-407A, R-407B, R-407C, R-407D, R-407E, R-408A, R-409A, R-409B, R-410A, R-410B, R-411A, R-411B, R-412A, R-413A, R-413B, R-414A, R-414B, R-415A, R-415B, R-416A, R-417A, R-418A, R-419A, R-500, R-502, R-503, R-507A, R-508A, R-508B and R-509^a as referenced in the ANSI/ASHRAE Standard 34, *Designation and Safety Classification of Refrigerants* (American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc.).

C. Basis of Participation

Participation in this Program by contract between participating refrigerant testing laboratories and ARI consists of:

1. Certification by the laboratory to ARI that all refrigerant analysis is performed to ARI Standard 700-2004.
2. Participation by the laboratory in the random test program. Random refrigerants samples are “doped” and

sent to the participating laboratories by an independent testing laboratory under contract to ARI.

D. Evidence of Participation

The qualified participating reclaimer may indicate its participation in the Certification Program in the following ways:

1. Display of the Certification Symbol.
2. Distribution of the Directory carrying the name of each participating refrigerant testing laboratory and a list of its certified refrigerants.

THE SYMBOL

The Certification Symbol, as required to cover the governing Standard, is illustrated below.



This symbol has been registered with the United States Patent Office. The Symbol may not be reproduced or copied except by permission of ARI. The Symbol may be displayed on qualified packaging in the form of a label obtained from ARI, or may be an integral part of the packaging.

THE DIRECTORY

The Directory lists the names, addresses and telephone numbers of the participating refrigerant testing laboratories and lists all refrigerants that the program participant tests and certifies to ARI Standard 700.

Method of Analysis

Methods of Analysis are defined in ARI Standard 700-2004. Procedures are defined in *Appendix C to ARI Standard 700-1995*.

Maximum Contaminants are defined in ARI Standard 700-2004 based on tests as set forth in the Standard.

High Boiling Residue Method. High boiling residue shall be determined by measuring the residue from a standard volume of refrigerant after evaporation. Oils and/or organic acids will be captured by this method.

Conductivity (alternating to chloride or acidity tests). A refrigerant may be tested for conductivity as an indication of the presence of acids, metals, chlorides, and any compound that ionizes in water. This alternative procedure is intended for use with new or reclaimed refrigerants.

Volatile Impurities including Other Refrigerants. The amount of volatile impurities including other refrigerants in the subject refrigerant shall be determined by the gas chromatographic method described in *Appendix C to ARI Standard 700* for the appropriate refrigerant.

Non Condensables. Non condensable gases consist primarily of air accumulated in the vapor phase of refrigerant-containing tanks. The solubility of air in the refrigerant's liquid phase is extremely low and air is not significant as a liquid phase contaminant.

Acidity. The Acidity Test uses the titration principle to detect any compound that ionizes as an acid. The test requires about a 100 to 120 gram sample and has a lower detection limit of 0.1 ppm by weight.

Water Content. The Coulometric Karl Fischer Titration method, as described in Appendix C to ARI 700, shall be used for determining the water content of refrigerants. Water is a harmful contaminant in refrigerants because it causes freeze up, corrosion and promotes unfavorable chemical breakdown. Results are reported as "pass" or "fail".

**LISTING OF REFRIGERANT TESTING
LABORATORIES CERTIFIED TO ARI
Effective July 1, 2005**

Laboratory	Qualified Refrigerants
<p>National Refrigerants Laboratory, Inc. 661 Kenyon Avenue Bridgeton, NJ 08302 Telephone: (800) 262-0012 Telephone: (856) 455-2776</p>	<p>R-11, R-12, R-13, R-22, R-23, R-32, R-113, R-114, R-123, R-124, R-125, R-134a, R-143a, R-401A, R-401B, R-402A, R-402B, R-403A, R-403B, R-404A, R-405A, R-406A, R-407A, R-407B, R-407C, R-407D, R-407E, R-408A, R-409A, R-409B, R-410A, R-410B, R-411A, R-411B, R-412A, R-413A, R-414B, R-416A, R-417A, R-422A, R-500, R-502, R-503, R-507A, R-508A, R-508B, R-509A</p>
<p>RemTec International 436 North Enterprise Bowling Green, OH 43402 Telephone: (419) 867-8990</p>	<p>R-11, R-12, R-22, R-23, R-113, R-114, R-123, R-125, R-134a, R-143a, R-409a, R-410a, R-500, R-502</p>

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